Safety Data Sheet

Hexyl isocyanate

Version：V2.0.0.1
Report No.：A020917_EU_EN
Creation Date：2026/10/28
Revision Date：-

*Prepared in accordance with EU REACH Regulation (REACH 1907/2006 with amendment 2020/878)

Part 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product Name	Hexyl isocyanate
Product Model	98%
Cat No.	A020917
CAS No.	2525-62-4
EC No.	219-763-8
Molecular Formula	$C_7H_{13}NO$
REACH Registration Number	Not available from the supplier. The applicability of REACH registration obligations shall be assessed by the EU importer based on the actual annual import tonnage, use and applicable exemptions.
UFI	Not applicable

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Laboratory chemicals / R&D use only
Uses advised against	Food, drug, cosmetic, household or other uses

1.3 Details of the supplier of the Safety Data Sheet

Supplier Name	Pharmate GmbH
Supplier Address	Monschauer Str. 12, Düsseldorf, Germany
Supplier Post Code	40549
Supplier Telephone	+49 211 54224195
Supplier Fax	——
Supplier E-mail	info@pharmaten.de
Manufacturer Name	Anhui Senrise Technology Co., Ltd.
Manufacturer Address	No. 88, Weisan Road, High-tech Development Zone, Daguan District, Anqing, Anhui Province, China
Manufacturer Post Code	246005
Manufacturer Telephone	400-005-6266
Manufacturer Fax	+86（0）556-5555368
Manufacturer E-mail	Service@3ASenrise.com

1.4 Emergency telephone number

Emergency telephone number	0800 181 7059 (CHEMTREC Germany) Additional numbers: +44 20 3885 0382 / +1 703 527 3887 CHEMTREC Customer Number (CCN): 1025941
Opening hours	24h

Part 2: Hazards identification

2.1 CLP classification according to Regulation (EC) No. 1272/2008 with amendment 2023/707

Flammable liquids	Category 3
Acute Toxicity - Oral	Category 4
Acute Toxicity - Dermal	Category 4
Sensitization - skin	Category 1
Acute Toxicity - Inhalation	Category 4
Sensitization - respiratory	Category 1

2.2 Label elements

Hazard pictograms	
Signal word	Danger

Hazard statements

H226	Flammable liquid and vapour
H302	Harmful if swallowed
H312	Harmful in contact with skin
H317	May cause an allergic skin reaction
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled

Precautionary statements

◆Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing gas/mist/vapour/spray.
P264	Wash hands and other parts of the body (if related) thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.

◆Response

P312	Call a POISON CENTER/doctor, if you feel unwell.
P321	Specific treatment (see related instructions on the label).
P330	Rinse mouth.

P301+P312	IF SWALLOWED: Call a POISON CENTER/ doctor, if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	Small fire: dry chemical, CO_2 or alcohol-resistant foam; Large fire: alcohol-resistant foam; Fire involving tanks, rail tank cars or highway tanks: Fight fire from maximum distance or use unmanned master stream devices or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water [or shower].

◆Storage

P403+P235	Store in a well-ventilated place. Keep cool.

◆Disposal

P501	Dispose of contents/container in accordance with local/regional/national/ international regulations.

2.3 Other hazards

◆Results of PBT and vPvB assessment

Component	Results of PBT and vPvB assessment [according to (EC) No 1907/2006 with amendment 2020/878]
Hexyl isocyanate	No information available

◆Results of endocrine disrupting properties assessment

Component	Results of endocrine disrupting properties assessment [according to (EU) No 2017/2100 or (EU) No 2018/605]	
	Human endocrine disruptor	Environmental endocrine disruptor
Hexyl isocyanate	No information available	No information available

◆Other

	Not applicable.

Part 3: Composition/information on ingredients

3.1 Substance

Component	Weight % content(or range)	Classification according to Regulation (EC) No. 1272/2008 with amendment 2023/707 [CLP]	SCL, M-factor and ATE
Hexyl isocyanate CAS No.: 2525-62-4 EC No.: 219-763-8 Index No.: -	≥ 98	Flammable liquids, Category 3, H226; Acute Toxicity - Oral, Category 4, H302; Acute Toxicity - Dermal, Category 4, H312; Sensitization - skin, Category 1, H317; Acute Toxicity - Inhalation, Category 4, H332; Sensitization - respiratory, Category 1, H334	-

3.2 Mixture

	Not applicable

Part 4: First aid measures

4.1 Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician if feel uncomfortable.
Skin contact	Take off contaminated clothing and shoes immediately. Wash off with plenty of soap and water for at least 15 minutes and consult a physician if feel uncomfortable.
Ingestion	Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately.
Inhalation	Move victim into fresh air. If breathing is difficult, give oxygen. Do not use mouth to mouth resuscitation if victim ingested or inhaled the substance. If not breathing, give artificial respiration and consult a physician immediately.
Protecting of first-aiders	Ensure that medical personnel are aware of the substance involved. Take precautions to protect themselves and prevent spread of contamination.

4.2 Most important symptoms/effects, acute and delayed

1	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

4.3 Indication of any immediate medical attention and special treatment needed

1	Treat symptomatically.
2	Symptoms may be delayed.

Part 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media	Small fire: dry chemical, CO_2 or alcohol-resistant foam; Large fire: alcohol-resistant foam; Fire involving tanks, rail tank cars or highway tanks: Fight fire from maximum distance or use unmanned master stream devices or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out.
Unsuitable extinguishing media	Use of water spray when fighting fire may be inefficient.

5.2 Specific hazards arising from the substance or mixture

1	Development of hazardous combustion gases or vapor possible in the event of fire.
2	Exposure to heat or contact with flames may result in expansion or explosive decomposition.
3	Will form explosive mixtures with air.
4	Fire exposed containers may vent contents through pressure relief valves thereby increasing fire intensity and/or vapour concentration.
5	Vapours may travel to source of ignition and flash back.
6	Liquid and vapour are flammable.

5.3 Advice for firefighters

1	As in any fire, wear self-contained breathing apparatus (MSHA/NIOSH approved or equivalent) and full protective gear.
2	Fight fire from a safe distance, with adequate cover.
3	Prevent firefighting wastewater from contaminating surface water or the ground water system.

Part 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

1	Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.
2	Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
3	Use personal protective equipment,do not breathe gas/mist/vapour/spray.
4	Avoid breathing vapours and contacting with skin and eye.
5	Beware of vapours accumulating to form explosive concentrations.
6	Vapours can accumulate in low areas.
7	Emergency personnel wear positive pressure self-contained breathing apparatus. Wear protective and anti-static clothing. Wear chemical impermeable gloves.

6.2 Environmental precautions

1	Prevent further leakage or spillage if safe to do so.
2	Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

1	It is recommended that emergency personnel wear positive pressure self-contained breathing apparatus and wear anti-static clothing.
2	In case of small amount of spillage, use clean non sparking tools to collect absorption materials.
3	In case of large amount of spillage, construct cofferdam or dig a hole to collect the spillage. Use foam cover to reduce evaporation. Water spray mist can reduce evaporation, but can not reduce the flammability of the leakage in the restricted space.
4	Collect absorbent material using a clean, non-sparking tool.
5	Cover with DRY earth, DRY sand or other non-combustible material followed with plastic sheet to minimize spreading or contact with rain.
6	Water spray reduces evaporation but does not reduce the flammability of spills in confined spaces.
7	Cover with anti-solvent foam to reduce evaporation.
8	Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

6.4 Reference to other sections

1	Personal Protective Equipment advice is contained in Section 8 of the SDS.
2	Disposal considerations advice is contained in Section 13 of the SDS.

Part 7: Handling and storage

7.1 Precautions for safe handling

◆ Protective measures

1	Handling is performed in a well ventilated place.
2	Wear suitable protective equipment.
3	Avoid contact with skin and eyes.

◆ Measures to prevent fire

1	Keep away from heat/sparks/open flames/ hot surfaces.
2	Use only non-sparking tools.
3	To prevent fire caused by electrostatic discharge steam, equipment on all metal parts should be grounded.
4	Use explosion proof equipment.

◆ Measures to prevent aerosol and dust generation

1	Not applicable.

◆ Advice on general occupational hygiene

1	Wash hands and face after using of the substances.
2	Replace the contaminated clothing immediately.

7.2 Conditions for safe storage, including any incompatibilities

1	Keep containers tightly closed.
2	Keep containers in a dry, cool and well-ventilated place.
3	Keep away from heat/sparks/open flames/hot surfaces.
4	Store away from incompatible materials and foodstuff containers.
5	Store only in the original container in accordance with national regulations (German TRGS 510).
6	Storage class (LGK) according to TRGS 510: 3

7.3 Specific end use(s)

1	In addition to use mentioned in the Section 1.2, unforeseen other specific end uses.

Part 8: Exposure controls/personal protection

8.1 Control parameters

◆Occupational exposure limit values

Occupational Exposure limit values	No relevant regulations

◆Biological limit values

Biological limit values	No relevant regulations

◆Monitoring methods

Monitoring methods	Use suitable workplace exposure monitoring methods in accordance with applicable EU/UK and national requirements. Where applicable, methods meeting EN 482 and EN 14042 may be used. For Germany, monitoring of inhalation exposure should be carried out in accordance with TRGS 402; IFA/DGUV methods may be used where applicable.

◆ Derived No effect level (DNEL)

Component	Route of exposure	DNEL for Workers			
		Acute effects (local)	Acute effects (systemic)	Chronic effects (local)	Chronic effects (systemic)
Hexyl isocyanate	Inhalation	No information available	No information available	No information available	No information available
	Oral	No information available	No information available	No information available	No information available
	Dermal	No information available	No information available	No information available	No information available

◆ Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	No information available

8.2 Exposure controls

8.2.1 Engineering controls

1	Ensure adequate ventilation, especially in confined areas.
2	Ensure that eyewash stations and safety showers are close to the workstation location.
3	Set up emergency exit and necessary risk-elimination area.
4	Handle in accordance with good industrial hygiene and safety practice.
5	Use explosion-proof electrical/ventilating/lighting/equipment.

8.2.2 Personal protection equipment

General requirement	
Eye protection	Must wear appropriate safety goggles.
Hand protection	Must wear anti static chemical protective gloves.
Respiratory protection	Must wear appropriate personal respiratory protective equipment.
Skin and body protection	Must wear anti static chemical protective clothing and anti static shoes.

8.2.3 Environmental exposure controls

Environmental exposure controls	No information available

Part 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	liquid
Colour	Colorless to yellow
Odour	No information available
Odour threshold	No information available
pH	No information available
Melting point/freezing point(℃)	No information available
Boiling point or initial boiling point and boiling range(℃)	162
Flash point(Closed cup,℃)	60.00
Evaporation rate	No information available
Flammability	No information available
Lower and upper explosion limit/flammability limit [%(v/v)]	Upper limit: No information available; Lower limit: No information available
Vapour pressure	No information available
Relative vapour density(Air = 1)	> 1.0
Relative density(Water=1)	0.873
Solubility(mg/L)	No information available
Partition coefficient n-octanol/water (log value)	No information available
Auto-ignition temperature(℃)	No information available
Decomposition temperature(℃)	No information available
Kinematic viscosity(mm^2/s)	No information available
Explosive properties	No information available

Oxidizing properties	No information available
Particle characteristics	Not applicable

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Information with regard to physical hazard classes	No information available

9.2.2 Other safety characteristics

Other safety characteristics	No information available

Part 10: Stability and reactivity

Stability and reactivity

10.1 Reactivity	Contact with incompatible substances can cause decomposition or other chemical reactions.
10.2 Chemical stability	Stable under proper operation and storage conditions.
10.3 Possibility of hazardous reactions	No information available.
10.4 Conditions to avoid	Incompatible materials, heat, flame and spark.
10.5 Incompatible materials	No information available.
10.6 Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Part 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 with amendment 2023/707

Hexyl isocyanate(Component)	
Skin corrosion/irritation	Based on available data, the classification criteria are not met
Serious eye damage/irritation	Based on available data, the classification criteria are not met
Skin sensitization	May cause an allergic skin reaction(Category 1)
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled(Category 1)
Reproductive toxicity	Based on available data, the classification criteria are not met
STOT-single exposure	Based on available data, the classification criteria are not met
STOT-repeated exposure	Based on available data, the classification criteria are not met
Aspiration hazard	Based on available data, the classification criteria are not met
Germ cell mutagenicity	Based on available data, the classification criteria are not met

Acute toxicity

Acute toxicity	No information available

Carcinogenicity

Component	List of carcinogens by the IARC Monographs	Report on Carcinogens by NTP
Hexyl isocyanate	Not Listed	Not Listed

11.2 Information on other hazards

11.2.1 Human endocrine disrupting properties

Component	Human endocrine disrupting properties
Hexyl isocyanate	No information available

11.2.2 Other Information

Other Information	See Section 11.1

Part 12: Ecological information

12.1 Toxicity

Acute aquatic toxicity

Acute aquatic toxicity	No information available

Chronic aquatic toxicity

Chronic aquatic toxicity	No information available

12.2 Persistence and degradability

Component	Persistence (water/soil)	Persistence (air)
Hexyl isocyanate	Low	Low

12.3 Bioaccumulative potential

Component	Bioaccumulative potential	Comments
Hexyl isocyanate	Low	Log Kow=3.2418

12.4 Mobility in soil

Component	log Koc	Remark
Hexyl isocyanate	2.971	

12.5 Results of PBT and vPvB assessment

Component	Results of PBT and vPvB assessment [according to (EC) No 1907/2006 with amendment 2020/878]
Hexyl isocyanate	No information available

12.6 Endocrine disrupting properties

Component	Endocrine disrupting properties
Hexyl isocyanate	No information available

12.7 Other adverse effects

	No information available

Part 13: Disposal considerations

13.1 Waste treatment methods

Waste chemicals	Before disposal should refer to the relevant national and local laws and regulation. Recommend the use of incineration disposal.
Contaminated packaging	Containers may still present chemical hazard when empty. Keep away from hot

	and ignition source of fire. Return to supplier for recycling if possible.
Disposal recommendations	Refer to section waste chemicals and contaminated packaging.

Part 14: Transport information

Label

Transporting Label	

IMDG-CODE

14.1 UN number	1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.
14.3 Transport hazard class	3
14.4 Packing group	Ⅲ
14.5 Environmental hazards (Yes or no)	No
14.6 EmS No.	F-E，S-E

IATA-DGR

14.1 UN number	1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.
14.3 Transport hazard class	3
14.4 Packing group	Ⅲ
14.5 Environmental hazards (Yes or no)	No

UN-ADR

14.1 UN number	1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.
14.3 Transport hazard class	3
14.4 Packing group	Ⅲ
14.5 Environmental hazards (Yes or no)	No

Special precautions for user

	Transport vehicles should be equipped with the appropriate variety and quantity of fire equipment and emergency equipment leakage during transport. Before transport, should be preceded by checking whether container integrity, sealing. The transport unit must be placarded and marked in accordance with relevant transporting requirements. Transit should be anti-exposure, anti-rain, anti-high temperature. Transportation used tank (tank) cars should be grounded chain, tank can be installed to reduce the partition hole static electricity shocks. When bulk transport, Prohibit the use of cement or wooden boats. Shipment of the goods vehicle exhaust pipe must be equipped with fire retardant devices, prohibit using mechanical equipment and tools of which easy to produce sparks. Strictly prohibited shipping or transportation with oxidants, acids, food and food additives etc.

Maritime transport in bulk according to IMO instruments

◆Transport in bulk according to Annex II of MARPOL and the IBC code

No information available

◆Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

No information available

◆Transport in bulk in accordance with the IGC Code

No information available

Part 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International chemical inventory

Component	A	B	C	D	E	F	G	H	I	J	K	L	M
Hexyl isocyanate	√	√	√	×	×	×	×	×	×	×	×	√	√

【A】 China Inventory of Existing Chemical Substances(IECSC)
【B】 European Inventory of Existing Commercial Chemical Substances(EC inventory)
【C】 United States Toxic Substances Control Act Inventory(TSCA)
【D】 Canadian Domestic Substances List(DSL)
【E】 New Zealand Inventory of Chemicals(NZIoC)
【F】 Philippines Inventory of Chemicals and Chemical Substances(PICCS)
【G】 Korea Existing Chemicals Inventory(KECL)
【H】 Australian Inventory of Industrial Chemicals(AIIC)
【I】 Japan Inventory of Existing & New Chemical Substances(ENCS)
【J】 Thailand Existing Chemicals Inventory(TECI)
【K】 Mexico National Inventory of Chemical Substances(INSQ)
【L】 Russia Inventory of Existing Substances(DRAFT)
【M】 Inventory of Existing Chemical Substances in Taiwan, China(TCSI)

List of Chemical Substances under International Conventions

Component	A	B	C
Hexyl isocyanate	×	×	×

【A】 The Montreal Protocol on Substances that Deplete the Ozone Layer
【B】 Stockholm Convention on Persistent Organic Pollutants (POPs)
【C】 Rotterdam Convention on the prior informed consent procedure for certain hazardous chemicals and pesticides in international trade

European chemical inventory

Component	A	B	C	D	E	F	G	H
Hexyl isocyanate	×	×	×	×	×	×	×	×

【A】 Candidate list of Substances of Very High Concern for authorisation under EU REACH regulation
【B】 Substances requiring authorisation under EU REACH regulation
【C】 Substances restricted under EU REACH
【D】 Registered substances under EU REACH
【E】 Substance Evaluation – CoRAP under EU REACH
【F】 List of priority substances under EU water policy
【G】 Substances subject to POPs Regulation
【H】 Substances proposed as POPs

Note:

"√" Indicates that the substance included in the regulations.

"×" No data or not included in the regulations.

German water hazard class(WGK)

	WGK 3 – highly hazardous to water (precautionary classification according to AwSV; no published WGK classification available).

German technical instructions on air quality control(TA LUFT)

Component	TA LUFT	Remark
Hexyl isocyanate	Chapter 5.2.5 Organic Substances, class I. The following values are in all not allowed to be exceeded in the exhaust gas:Mass flow:0,10 kg/hr or Mass conc.:20 mg/m³	

German technical rules for hazardous substances(TRGS)

Component	TRGS	Remark
Hexyl isocyanate	TRGS 201|TRGS 400|TRGS 555|TRGS 600|TRGS 401|TRGS 406|TRGS 500|TRGS 509|TRGS 510|TRGS 800|TRGS 720|TRGS 721|TRGS 722|TRGS 723|TRGS 724|TRGS 430	

15.2 Chemical safety assessment

	No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

Part 16: Other information

Information on revision

Creation Date	2026/10/28
Revision Date	-
Reason for revision	-

Reference

[1] IPCS: The International Chemical Safety Cards (ICSC), website: http://www.ilo.org/dyn/icsc/showcard.home.
[2] IARC, website: http://www.iarc.fr/.
[3] OECD: The Global Portal to Information on Chemical Substances, website: https://www.echemportal.org/echemportal/.
[4] CAMEO Chemicals, website: http://cameochemicals.noaa.gov/search/simple.
[5] NLM: ChemIDplus, website: http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp.
[6] EPA: Integrated Risk Information System, website: http://cfpub.epa.gov/iris/.
[7] U.S. Department of Transportation: ERG, website: http://www.phmsa.dot.gov/hazmat/library/erg.
[8] Germany GESTIS-database on hazard substance, website: http://gestis-en.itrust.de/.

Abbreviations and acronyms

CAS	Chemical Abstracts Service	UN	The United Nations
PC-STEL	Short term exposure limit	OECD	Organisation for Economic Co-operation and Development
PC-TWA	Time Weighted Average	IMDG-CODE	International Maritime Dangerous Goods CODE
MAC	Maximum Allowable Concentration	IARC	International Agency for Research on Cancer
DNEL	Derived No Effect Level	ICAO	International Civil Aviation Organization
PNEC	Predicted No Effect Concentration	IATA	International Air Transport Association
NOEC	No Observed Effect Concentration	ACGIH	American Conference of Governmental Industrial Hygienists
LC_{50}	Lethal Concentration 50%	NFPA	National Fire Protection Association
LD_{50}	Lethal Dose 50%	NTP	National Toxicology Program
EC_{50}	Effective Concentration 50%	PBT	Persistent, Bioaccumulative, Toxic

EC_X	Effective Concentration X%	vPvB	very Persistent, very Bioaccumulative
P_{OW}	Partition coefficient Octanol: Water	CMR	Carcinogens, mutagens or substances toxic to reproduction
BCF	Bioconcentration factor	RPE	Respiratory Protective Equipment
ED	Endocrine disruptor	G1	Carcinogenic to humans
G2A	Probably carcinogenic to humans	G2B	Possibly carcinogenic to humans
G3	Not yet classified as carcinogenic to humans	G4	Probably not carcinogenic to humans

Disclaimer

This Safety Data Sheet (SDS) was prepared according to REACH Regulation The data included was derived from international authoritative database and provided by the enterprise. Other information was based on the present state of our knowledge. We try to ensure the correctness of all information. However, due to the diversity of information sources and the limitations of our knowledge, this document is only for user's reference. Users should make their independent judgment of suitability of this information for their particular purposes. We do not assume responsibility for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.